BURST et al., Ser. No. 10/041,558

AMENDMENTS TO THE CLAIMS

- 1. (currently amended) A process for separating a liquid mixture of at least two components

 A and B which form an azeotrope with one another, optionally sogether with further

 components, which comprises
 - distilling the mixture to be separated in the presence of mauxiliary H which with each of the two components A and B forms a binary aze strope AH of and BH which has a boiling point lower than that of H, and which is additionally able to form a ternary azeotrope with the components A and B, and
 - ii) isolating an A,H-containing fraction which is depleted in B compared to the mixture to be separated and a B,H-containing fraction which is depleted in A compared to the mixture to be separated.

wherein at least part of the auxiliary H is introduced at the top and/or in the upper region of a column for the distillation, i.e. above the point of introduct on of the mixture to be separated.

- 2. (canceled)
- 3. (currently amended) A process as claimed in claim 1, wherein the mixture to be separated is introduced continuously into a the column for the distillation
- 4. (canceled)
- 5. (canceled)
- 6. (currently amended) A process as claimed in elaim 5 claim 3, wherein the auxiliary H is obtained as bottom product and is recirculated at least partly to the top and/or into the upper region of the column.
- 7. (original) A process as claimed in claim 3, wherein the A.H-containing fraction is taken

JUL 05 2005 4:49PM

off at a point above the feed point for the mixture to be separated and the B,H-containing fraction is taken off at a point below the feed point for the mixt i e to be separated.

2026590105

- 8. (currently amended) A process as claimed in eleim 5 claim 3, wherein the mass flow of the auxiliary H introduced is from 0.5 to 15 times the mass flow of the mixture to be separated, based on the part different from H.
- 9. (original) A process as claimed in claim 1, wherein the binary a reotrope AH and/or BH is a heteroazeotrope.
- (original) A process as claimed in claim 9, wherein the liquid or liquefied A,H-containing 10. and/or B.H-containing fraction is subjected to a phase separatio: to give an A-rich or Brich phase and an H-rich phase and the H-rich phase is returned to the column.
- 11. (currently amended) A process as claimed in claim 1, wherein the mixture to be separated is a mixture comprising a first component A is selected from an 1 mg the group consisting of chlorinated hydrocarbons and monocyclic C₆-C₁₀-aromatics and a second the component B is selected from among the group consisting of C - C₈-alkanols and the auxiliary H used is water.
- .12. (original) A process as claimed in claim 11, wherein the chlorir ated hydrocarbon is perchioroethylene and the alkanol is n-butanol and the mixture optionally further comprises butyl chloride.
- 13. (original) A process as claimed in claim 12, wherein the liquefier in-butanol/water fraction is subjected to a phase separation to give an n-butanol-: ich phase and a waterrich phase and the n-butanol-rich phase is separated by distillation into a fraction enriched in n-butanol and a fraction depleted in n-butanol.
- (original) A process as claimed in claim 12, wherein a fraction which comprises butyl 14.

BURST et al., Ser. No. 10/041,558

- chloride and water and is largely free of perchloroethylene and 1-butanol is additionally obtained as lowest-boiling fraction.
- 15. (original) A process as claimed in claim 11, wherein the auxiliary H further comprises a base.